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40 hp:  $1\text{-}1/2 \pm 1/4$  50 hp (M model):  
 $1\text{-}5/8 \pm 1/4$  50 hp (EM, E model):  $1\text{-}3/8 \pm 1/4$  Start the engine and allow it to warm up for a few minutes. Page 48: Power Trim And Tilt System

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