

## Fuel Injection Pump Caterpillar 3306b

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### **Fuel Injection Pump Caterpillar 3306b**

The main components of a fuel injection pump in the sleeve metering fuel system are: plunger (7), barrel (3), and sleeve (8). The plunger moves up and down inside the barrel and sleeve. The barrel is stationary while the sleeve is moved up and down around the plunger to make a change in the amount of fuel for

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injection.

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Push on Tool (C) and turn fuel injection pump camshaft (8).  
When Tool (C) engages the groove (slot) in the camshaft, the fuel injection pump is in the TC position for the No. 1 piston. Ensure that O-ring seals (5), (6), (7) and (9) are in position on the fuel injection pump housing and the governor. Put clean engine oil on the seals.

## **3306B Industrial Engine Caterpillar**

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7. Put the drive gear (8) in position on the fuel injection pump and install washer and bolt finger tight. Be sure that tooling (B) is in the notch in the fuel injection camshaft. 8. Install a 3/8"-24 NF, 1/2 in. long bolt in one of the holes (9) in the drive gear (8). 9.

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7) Check Fuel Injector Timing - If the injector timing is off make the proper adjustments. For example a Caterpillar 3306B requires a 6V4186 timing pin which is inserted into the fuel

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system. Once the fuel system cover is removed insert the timing pin into the small camshaft in the fuel system. After the pin is inserted you then need to ...

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### **Fuel Filter | 3306 | 3306B | G3306 | Caterpillar Parts**

Use Tool (B) in order to install large bearing (4) in the drive end of the fuel injection pump housing. The bearing joint should be facing toward the top of the fuel injection pump housing. Install the bearing so the bearing is  $1.00 \pm 0.25$  mm ( $.039 \pm .010$  inch) below the surface of the fuel injection pump housing.

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Fuel Injection Plunger. Part No.: 1W6541,1W-6541.

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